

(U)HPLC pumps

AZURA P 6.1L – quaternary LPG

Quaternary analytical HPLC pump

The AZURA pump P 6.1L uses technology to overcome the challenges of pumping LC solvents at high pressure and high flow rates. This pump is designed to fulfill the needs for low pressure mixing tasks.

The pump can deliver flow in the range of 0.001 – 10 mL/min at pressures up to 700 bar. The AZURA quaternary pump contains one high pressure pump (700 bar) and an integrated LPG mixing block with a 4 channel inlet solvent selection valve and the new developed AZURA mixer, a low-volume mixing device.

The integrated degasser and AZURA inline filter are completing the analytical AZURA HPLC pump and turn this pump into a working horse in the lab.



Solvent delivery

Pump head	10 ml/min
Pulsation compensation	active pulsation compensation
Pump head materials	stainless steel
Maximum delivery pressure	70 Mpa (700 bar, 10150 psi) up to 5 ml/min, 40 MPa (400 bar, 5800 psi)
Flow rate range	0.001 - 10 ml/min 0.02 - 10 ml/min (recommended)
Flow rate increment	0.001 ml/min
Flow rate accuracy	± 1%, measured at 5 - 80% of flow range using ethanol
Flow rate precision	< 0.1% RSD based on retention time at constant room temperature
Pulsation	< 2% amplitude (typically < 1.3%) or < 0.3 MPa (3 bar), whatever is greater, at 1 mL/min ethanol, at all pressures > 1 MPa (10 bar, 147 psi).

Gradient formation
low pressure quaternary mixing

Gradient range
0 - 100%
1 - 99% (recommended)

LPG: minimum increment
0.1%

LPG: gradient accuracy
± 0.3% at 1 ml/min, 150 bar ethanol/caffeine tracer
± 2% (1 - 99%, measured at 5 - 50% of the flow range, water/caffeine tracer)

LPG: gradient precision
< 0.1% RSD at 1 ml/min, 0.5% RSD overall, based on retention time at constant room temperature

Mixing volume
50, 100, 200 µl

Delay volume
210 µl (depending on mixer)

Piston seal washing
standard

System protection
soft start, Pmin and Pmax are programmable

Wetted materials
stainless steel, graphite fiber reinforced PTFE, FKM, PEEK, sapphire, aluminium oxide (Al₂O₃)

Degasser module

Degasser channels
4 channels, Teflon® AF

Degasser maximum flow rate
10 ml/min

Degassing method
gas permeation through Teflon® AF amorphous fluoropolymer membrane

Degassing efficiency
< 0.5 ppm dissolved O₂ at 1 ml/min

Degassing chamber volume
480 µl volume per channel

Solvent applicability
universal, with the exception of hydrochloric acid and halogenated hydrocarbons - in particular hexafluoroisopropanol (HFIP)

Wetted materials
PEEK, Tefzel®, Teflon® AF

Vacuum chamber
polypropylene and stainless steel

Vacuum pump
low hysteresis behavior

Communication

Control
LAN; analog and event controlled

Analog inputs
0 - 10 V

Analog control input
flow rate

Technical parameters

Ambient conditions
temperature range: 10 - 40 °C; 50 - 104 °F
air humidity: below 90 % humidity (non condensing)

Leak sensor
yes

General

Power supply
voltage range: 100 - 240 V, 50 - 60 Hz

Dimensions
361 x 208.2 x 523 mm (W x H x D)

Weight
12.7 kg

Special features
automatic adaption of LPG cycle time

Ordering details:

APH34EA AZURA P 6.1L Quaternary analytical HPLC pump with degasser, 10 ml pump head

APH64EB AZURA P 6.1L Quaternary analytical HPLC pump with degasser, metal-free, 10 ml pump head