

By Kraemer & Ischi

### **BASIC DEVICE**

# P-Series

## Semi-automated testing devices

For automatic measurement of up to 5 parameters: weight, thickness, diameter (length), width and breaking force (hardness). Automatic tablet transport and orientation by using the accurate VibrALIGN or ROTO system. Intuitive operation via 7" Touch-Screen display. Modern design with 360° LED status display.

The versatile tablet hardness testing devices in the P-Series offer you the latest State-of-the Art technology, space-saving design and maximum flexibility.

8 GB internal memory (max. of 10.000 products). 32 GB internal SD card for backup of the database. Measuring range 400N (optional 40N or 800N).

Easy and user-friendly cleaning using the Clean Design Concept. Adjustment and calibration via display with flexible reminder function. Configurable printout via local USB printer, network printer and / or on USB stick (PDF file). Export function via LAN (PDF file) available as standard.



Pic. P-Series basic device



Pic. P-Series easy and quick cleaning

#### **MEASURED PARAMETERS**



**HARDNESS** 



LENGTH / DIAMETER



**WIDTH** 



**THICKNESS** 



**WEIGHT** 

#### **ADVANTAGES**

- + 5 parameters incl. weight
- + Very user-friendly
- + Modularly expandable
- + "Plug & Play"- modules
- + Sensor supported menu navigation
- + Integrated 360° -LED status display
- + Automatic positioning of tablets
- + Clean Design Concept

### **FUNCTIONS**

- · Printouts configurable
- · Monitoring of calibration interval
- · Access control
- · Automatic PDF export to an USB stick
- Large product memory for up to 10000 products
- · Access to charts during active test
- · Plain text messages
- Fully automatic testing of all five parameters with the VibrAlign – system (P5).

## **OPTIONAL MODULES**

· Hood

#### **OPTIONS**

- License for 21 CFR Part 11 available without another software!!!
- License for User Administration available
- · License for CSV export available
- · License for LIMS export (XML-File) available
- · Load cells:
- 40N, 400N (standard), 800N
- · ROTO System (manual grooving plate)
- · Mechanical tablets (50N, 100N, 150N, 200N)
- · IQ, OQ, PQ



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P-SERIES www.ischi.com

MODEL	WEIGHT	THICKNESS	LENGTH / DIAMETER	HARDNESS	<b>■■</b> WIDTH
P3		•	•	•	
P3*		•	•	•	
P4	•	•	•	•	
P4*	•	•	•	•	
P5	•	•	•	•	•

P3, P4 with Grooving plate

P3\*, P4\* and P5 with VibrAlign system

TECHNICAL DATA	P-Series		
Hardness			
Measurement principle	Load measurement cell (LMZ) with strain gauge (DMS)		
Measurement method	Constant speed or constant force		
Measuring range	4 – 400N standard, optional 1 – 40N / 8 – 800N		
Measurement accuracy	1 – 40N (+/- 0.1N) ,4 – 400N (+/- 1N), 8 – 800N (+/- 2N)		
Resolution	1N at 400N / 800N range, 0,1N at 40N range		
Units of measure	N/Kp/SC		
Adjustment / calibration	Static, multiple points and with protocol		
Diameter / Length / Width			
Drive	Stepper motor		
Units of measure	mm / Inch		
Measuring range	2 – 22mm *		
Measurement accuracy	+/- 0.05mm		
Resolution	0.01mm		
Round tablets	2 – 25mm *		
Oblong tablets(without width measurement)	2 – 25mm *		
Oblong tablets(with width measurement)	2 – 22mm *		
Scale			
Model	Sartorius		
Weighing range	0.01g – 10g		
Weighing accuracy	+/- 1mg stable environment, +/- 2mg unstable environment		
Resolution	0.1mg		
Thickness			
Drive	Stepper motor		
Measurement principle	Linear potentiometer		
Units of measure	mm / Inch		
Measuring range	1 – 12mm		
Measurement accuracy	+/- 0.05mm		
Resolution	0.01mm		
General			
Touch display	7" capacitive touch-screen, resolution 800 x 400		
Interfaces	3 x USB 2.0 / 1 x RJ45 LAN / 1 x RS-232		
Printer port	Network- or USB-printer		
Weight	15kg Basic device		
Dimensions	320mm x 320mm x 185mm (approx.)		
Power requirements			
Main voltage primary	100 - 240 VAC, 50 / 60 Hz		
Main voltage secondary	24 VDC / 5.0A, max. 120W		
	27 VDO / 3.0A, IIIAA. 120VV		

<sup>\*</sup>In the case of special shaped tablet designs or unusual dimensions, please contact Charles Ischi AG for feasibility clarification.

The devices comply with EG-Maschinenrichtlinien 2006/42/EG



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